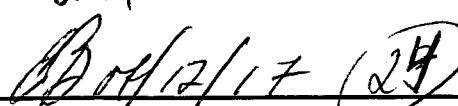
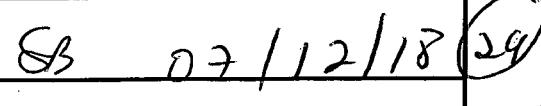


Date: Thursday, 12/13/2007 2:39:04 PM
 User: Kim Johnston

Process Sheet

| | | | |
|---|--|--|-----------------|
| Customer: | CU-DAR001 Dart Helicopters Services | Drawing Name: | SUPPORT BRACKET |
| Job Number: | 36329 | | |
| Estimate Number: | 11692 | | |
| P.O. Number: | N/A | Part Number: | D2705 |
| This Issue: | 12/13/2007 | Drawing Number: | D2705 REV A |
| Prsht Rev.: | NC | Project Number: | N/A |
| First Issue: | N/A | Drawing Revision: | A |
| Previous Run: | 29040 | Material: | N/A |
| Written By: | | | |
| Checked & Approved By: | 10/07/13 | | |
| Comment: | Est. B 00.11.01 Removed P/O for Powder Coat - in house processEC Est Rev:C Now On Waterjet JLM 06-10-24 | | |
| Additional Product | | | |
| Job Number:  | | | |
| Seq. #: | Machine Or Operation: | Description: | |
| 1.0 | M6061T6S063 | 6061-T6 .063 Sheet  | |
| Comment: Qty.: 0.0437 sf(s)/Unit Total : 0.4368 sf(s) 6061-T6 .063 Sheet Material: 6061-T6 or 5052 H32 or 2024-T3 · 0.063" thick | | | |
| Batch: 100285 10/07-12-14 | | | |
| 2.0 | WATER JET  | FLOW WATER JET  | |
| Comment: FLOW WATER JET 1-Cut as per Dwg D2705 ***GRAIN DIRECTION SHOULD BE ALONG 1.750" DIM**** Dwg Rev: A Prog Rev: A 10/07-12-14 2-Deburr if necessary  | | | |
| 3.0 | QC2  | INSPECT PARTS AS THEY COME OFF MACHINE  | |
| 10/07-12-14 | | | |
| Comment: INSPECT PARTS AS THEY COME OFF MACHINE | | | |
| 4.0 | QC8  | SECOND CHECK  | |
| Comment: SECOND CHECK  | | | |
| 5.0 | BRAKE NC  | NC BRAKE  | |
| Comment: NC BRAKE Bend on brake as per Dwg D2705  | | | |

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/12/20
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | |
|------|------|----------------------------------|----------------------|---------------------------------|----------------|--|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action | | Section B | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |

NOTE: Date & initial all entries

Date: Thursday, 12/13/2007 2:39:04 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SUPPORT BRACKET

Job Number: 36329

Part Number: D2705

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5 INSPECT WORK TO CURRENT STEP



① 07/12/08 X 24

Comment: INSPECT WORK TO CURRENT STEP

7.0 POWDER COATING POWDER COATING



m/05914



② 24

Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

③ 07/12/08

8.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



M-1 07/12/08

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST44

④ 07/12/08 (24)

10.0 QC21 FINAL INSPECTION/W/O RELEASE



⑤ 07/12/08 (24)

Comment: FINAL INSPECTION/W/O RELEASE

⑥ 07/12/08

Job Completion



⑦ 07/12/08
W

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | | |
| | | | | | | | | |

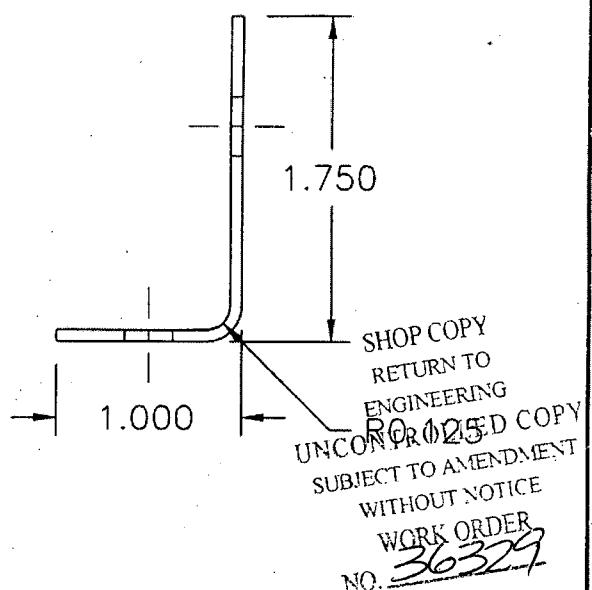
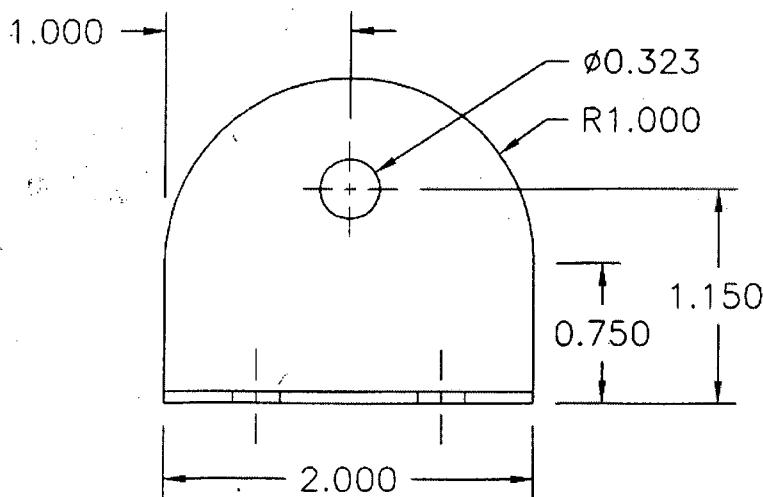
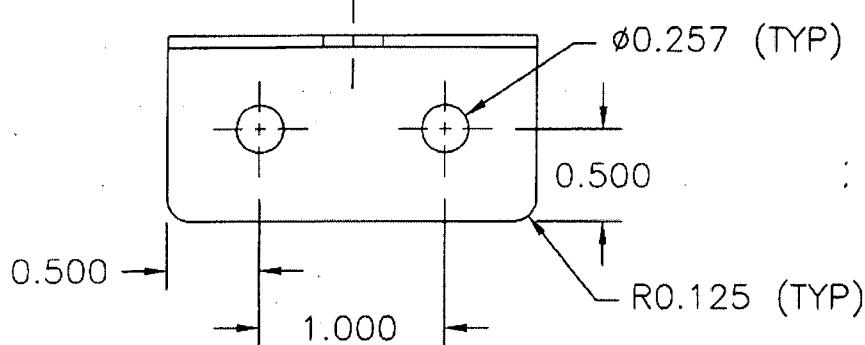
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | |
|------|------|----------------------------------|----------------------|---------------------------------|----------------|--|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action | | Section B | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |

NOTE: Date & initial all entries

DART

| | | |
|------------------|----------------|--|
| DESIGN KE | DRAWN BY KE | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA |
| CHECKED MM | APPROVED JL | DRAWING NO. D2705 |
| DATE 97.10.10 | | TITLE SUPPORT BRACKET |
| | | SCALE 1:1 |
| A | 97.10.10 | NEW ISSUE |

RELEASED
(97.10.23 KE)

MATERIAL: 5052-H32 (QQ-A-250/8) OR 2024-T3 (QQ-A-250/4)
 OR 6061-T6 (QQ-A-250/11) 0.063 THICK
 FINISH: POWDER COAT WHITE PER DART QSI 005 4.3

| | | |
|------------------------------|--------------|-------------|
| DART AEROSPACE LTD | Work Order: | 36329 |
| Description: SUPPORT BRACKET | Part Number: | D2705 |
| Inspection Dwg: D2705 Rev: A | | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

| | | | | | |
|--------------|----------|-------------|---------|---------------------|-----|
| Measured by: | EB | Audited by: | d | Prototype Approval: | n/a |
| Date: | 07-12-14 | Date: | 7/12/17 | Date: | n/a |

| Rev | Date | Change | Revised by | Approved |
|-----|------|-----------|------------|----------|
| A | | New Issue | KJ/JLM | |